Wednesday, 3/26/2008 9:54:59 AM Date Kim Johnston **Process Sheet** : CABLE ASSEMBLY **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 38187 : 12007 **Estimate Number** : D412704045 Part Number P.O. Number IIN-D412-704 PG7,9 : 3/26/2008 S.O. No. : **Drawing Number** This Issue : N/A Project Number : NC Prsht Rev. : SMALL /MED FAB : A **Drawing Revision** : 11 Type First Issue : 37465 Material Previous Run Each : 4/1/2008 **Due Date** Written By Checked & Approved By Added Figures 1-2 KJ/RF : Est Rev:B 05.01.28 Comment Additional Product Job Number: Description: Seq. #: Machine Or Operation: SMALL & MEDIUM FAB RESOURCE 1 1.0 SMALL FAB 1 χŠ Comment: Assemble as per dwg IIN D412-704 page 7, 9 D32173 Cable 80.5" 2.0 51224 Comment: Qty.: 1.0000 Each(s)/Unit 6.0000 Each(s) B38191 x3 V Total: Pick: B37466X2 V Part number Description batch Qty D3217-3 Cable 1 D32571 Fitting 3.0 6.0000 Each(s) 5 Comment: Qty.: Total: 1.0000 Each(s)/Unit Pick: Description Qtv Part number D3257-1 Fitting D32581 4.0 Total: \$2.0000 Each(s) 5 Comment: Qty.: 1.0000 Each(s)/Unit Pick: Part number Description Qty B37508 V D3258-1 Angle Bracket 5.0 AN960JD10 Washer 70 Total: 12:0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Pick: Qty Part number Description M107715 V 2 AN960JD10 Washer

Page 1

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W /O:			WC	RK ORDER CHANGE	S				***
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cateç	gory:	NCR: Yes	No DQ	A :	_ Date: _	
					QA: N	/C Closed	d:	_ Date: _	
NCR:		,	WORK ORDE	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
				,					
	1 1				l	1		1	1

NOTE: Date & initial all entries

Wednesday, 3/26/2008 9:54:59 AM Date: Kim Johnston User:∗ **Process Sheet** Drawing Name: CABLE ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Part Number: D412704045 Job Number: 38187 Job Number: Description: Seq. #: Machine Or Operation: AN960JD10L Washer 6.0 12:0000 Each(s) /O 2.0000 Each(s)/Unit Total: Comment: Qty.: Pick: m 104885 V Description Part number Qty AN960JD10L Washer 2 7.0 NAS5093 3.0000 Each(s)/Unit Total: 18.0000 Each(s) /5 Comment: Qty.: Pick: Description Qty Part number M104715 X 15-1 3 NAS509-3 Nut MS21042L3 8.0 12.0000 Each(s) 10 Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Part number Description Qty m107644 / 2 MS21042L3 Nut Bolt 9.0 AN35A Total: 6.0000 Each(s) 5 Comment: Qty.: 1.0000 Each(s)/Unit Pick: Description Qty Part number M100188 1 AN3-5A Bolt Bolt 10.0 AN313A 6.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: batch m 104746 V Qty Part number Description Bolt AN3-13A 1

	HANGES				
PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
_	PROCEDURE CHANGE	PROCEDURE CHANGE By	PROCEDURE CHANGE By Date	PROCEDURE CHANGE By Date Qty	PROCEDURE CHANGE By Date Qty Chief Eng /

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	Approval QC Inspector
DATE	DATE STEP Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C			
							•	
								i

NOTE: Date & initial all entries

Date: User:

Wednesday, 3/26/2008 9:54:59 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 38187

Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

12.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



13.0

QC21

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Dail	7617	Jua	-	Lu

W/O:			WORK ORDER	CHANGES				
DATE	STEP	P	ROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		, 						
Part No:		PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	Date: _	
				QA	N/C Close	d:	Date: _	
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	CR)			

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Annroyal	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	
							.'	
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NOTE: Date & initial all entries

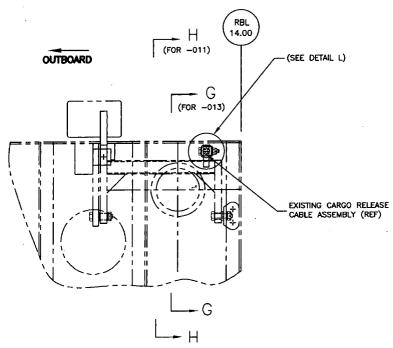
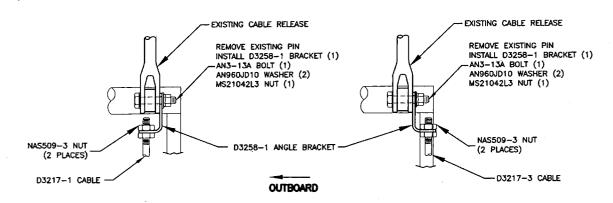


FIGURE 4 - Detail B. View looking Aft (Pilot's Side) (-011/-013 Installations)

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER



View Looking Down (Pilot's Side) (-013 Only)

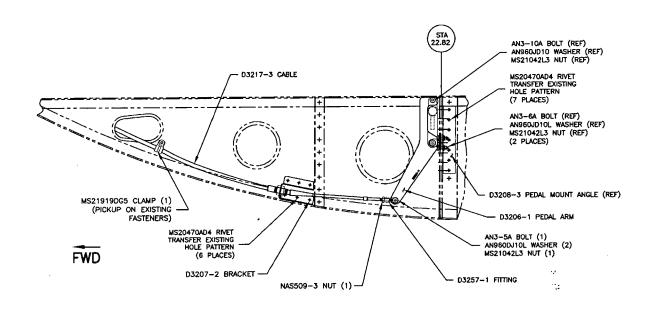
View Looking Down (Pilot's Side) (-011 Only)

FIGURE 5 - Detail L.

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Date: 07.08.10



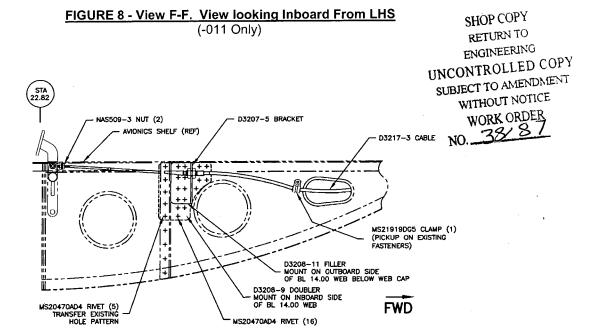


FIGURE 9 - View H-H. View looking Inboard From RHS (-011 Only)

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